



FASTTECH
MACHINERY

FCSS C FRAME SINGLE ACTION PRESSES

Produced up to 250 Ton capacity, Fastech Machinery C type Presses are normally of standard size, yet can be produced according to customer requirements. C type presses can be used to bend, hole punch, cut and straightening according to the mold used. Since the 3 sides are open, mold mounting and disassembly can be done easily. C type presses, which are preferred for users who work with smaller molds, are produced to be automatic and manual.



TECHNICAL FEATURES

Model	FCSS 30
Capacity (Ton)	30
Table Size	500x500
Stroke (mm)	400
Day Light (mm)	500
Motor Power (kW)	7,5
Pump /liters	22
Down Speed (mm/s)	100
Return Speed (mm/s)	150
Working Speed (mm/s)	10
Lenght (mm)	1500
Width (mm)	1400
Height (mm)	2600
Weight (kg)	2500



TECHNICAL FEATURES

Model	FCSS 60
Capacity (Ton)	60
Table Size	500x500
Stroke (mm)	400
Day Light (mm)	500
Motor Power (kW)	7,5
Pump (litre/liters)	22
Down Speed (mm/s)	100
Return Speed (mm/s)	150
Working Speed (mm/s)	10
Lenght (mm)	1500
Width (mm)	1400
Height (mm)	2600
Weight (kg)	3500

HYDRAULIC PRODUCTION TYPE PRESSES

Standart Equipments

- Chrome Plated Cylinder
- Steel Welded Frame
- HMI Touch Screen Control Panel
- Safeyt Cover and Light Barrier
- Two Hand Button Control
- Adjustable Variable Pressure on HMI Touch Screen Control Panel
- Adjustable Stroke on HMI Touch Screen Control Panel
- Adjustable Variable Speed on HMI Touch Screen Control Panel
- Oil Pressure Gauge
- Air Cooling
- T-Slotted Table
- User Manual
- 1 Year Warranty



Optional Equipments

- Ejector Cylinder
- Variable Speeds

TECHNICAL FEATURES

Model	FCSS 100
Capacity (Ton)	100
Table Size	800x500
Stroke (mm)	400
Day Light (mm)	500
Motor Power (kW)	11
Pump (liters)	26
Down Speed (mm/s)	100
Return Speed (mm/s)	160
Working Speed (mm/s)	10
Lenght (mm)	1600
Width (mm)	1700
Height (mm)	2930
Weight (kg)	5500



TECHNICAL FEATURES

Model	FCSS 150	FCSS 200	FCSS 250
Capacity (Ton)	150	200	250
Table Size	900x600	900x600	1000x600
Stroke (mm)	400	400	400
Day Light (mm)	600	500	600
Motor Power (kW)	11	15	15
Pump (liters)	40	64	64
Down Speed (mm/s)	110	125	125
Return Speed (mm/s)	150	180	180
Working Speed (mm/s)	8	10	8
Lenght (mm)	2100	2100	2100
Width (mm)	1800	1800	1900
Height (mm)	3400	3400	3600
Weight (kg)	12000	13000	14000

FCS

C FRAME SINGLE ACTION PRESSES

Produced up to 250 Ton capacity, Fastech Machinery C type Presses are normally of standard size, yet can be produced according to customer requirements. C type presses can be used to bend, hole punch, cut and straightening according to the mold used. Since the 3 sides are open, mold mounting and disassembly can be done easily. C type presses, which are preferred for users who work with smaller molds, are produced to be automatic and manual.



HYDRAULIC PRODUCTION TYPE PRESSES



Standart Equipments

- Chrome Plated Cylinder
- Steel Welded Frame
- Safeyt Cover and Light Barrier
- Two Hand Button Control
- Adjustable Pressure by Regulator
- Adjustable Stroke by Sensor
- Oil Pressure Gauge
- Air Cooling
- T-Slotted Table
- User Manual
- 1 Year Warranty

Optional Equipments

- HMI Touch Screen Panel

TECHNICAL FEATURES

C FRAME SINGLE ACTION PRESS (Model FCS)

Model	FCS 30	FCS 60	FCS 100	FCS 150	FCS 200	FCS 250
Capacity (Ton)	30	60	100	150	200	250
Table Size	500x500	500x500	800x500	800x600	900x600	1000x600
Stroke (mm)	400	400	400	400	400	400
Day Light (mm)	400	400	400	400	400	400
Motor Power (kW)	4	3	4	5,5	11	11
Pump (liters)	9	12+6	20+9	33+9	32+16	44+16
Down Speed (mm/s)	10	12	12	12	9	9
Return Speed (mm/s)	17	21	18	21	18	18
Working Speed (mm/s)	10	4	4	3	3	3
Lenght (mm)	1500	1500	1700	1700	1900	2000
Width (mm)	1400	1400	1500	1600	1700	1600
Height (mm)	2300	2300	2700	2900	2900	2900
Weight (kg)	2000	2400	5000	1000	13000	14000

FCDD C FRAME DEEP DRAWING PRESS

Fastech Machinery C type Deep Drawing Presses, which are produced up to 250 tons capacity, can be made up to a certain size of a table, although they are standard. This is because the frame is in the form of C. Because of its shape, the space in the frame increases and this causes the frame to flex. After a certain table size, we offer H type presses to our customers.

This type of press is preferred for deep drawing processes with small molds as it takes up less space in production. In addition, the ejector roller placed in the top table for the work that requires the ejector makes the product easier and quicker to remove after the drawing process is finished.

High precision processed frame and table provide our customers to receive precise products in their production.



HYDRAULIC PRODUCTION TYPE PRESSES



Standart Equipments

- Chrome Plated Cylinder
- Steel Welded Frame
- HMI Touch Screen Control Panel
- Safeyt Cover and Light Barrier
- Two Hand Button Control
- Adjustable Variable Pressure on HMI Touch Screen Control Panel
- Adjustable Stroke on HMI Touch Screen Control Panel
- Adjustable Variable Speed on HMI Touch Screen Control Panel
- Oil Pressure Gauge
- Air Cooling
- T-Slotted Table
- User Manual
- 1 Year Warranty

Optional Equipments

- Ejector Cylinder

TECHNICAL FEATURES

C TİPİ SIVAMA PRESLER – C FRAME DEEP DRAWING PRESSES (Model FCDD)

Model	FCDD 30	FCDD 60	FCDD 100	FCDD 150	FCDD 200	FCDD 250
Capacity (Ton)	30	60	100	150	200	250
Table Size	500x500	500x500	800X500	900X600	900x600	1000x600
Stroke (mm)	400	400	400	400	400	400
Day Light (mm)	600	600	600	600	600	600
Motor Power (kW)	7,5	7,5	11	11	15	15
Pump (litre/liters)	22	22	26	40	64	64
Down Speed (mm/s)	100	100	100	110	125	125
Return Speed (mm/s)	150	150	160	150	180	180
Working Speed (mm/s)	10	10	10	8	10	8
Cushion Stroke (mm)	10	20	30	50	60	80
Pot Stroke (Cushion Stroke) (mm)	150	150	150	150	150	150
Lenght (mm)	1500	1500	1600	2100	2100	2100
Width (mm)	1400	1400	1700	1800	1800	1900
Height (mm)	2600	2600	2930	3400	3400	3600
Weight (kg)	2500	3500	5500	12000	13000	14000



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